

Specifications of Frozen Fruits		
Product	IQF Banana Dices (6x6 mm)	
Product Code	IBPDD1NB	
Ingredient	Ripe Banana	
Origin	India	
Description	Frozen Banana Dices are made from matured ripe Banana conforming with the standard procedure & under strict hygienic condition.	
	Parameter Group	Range Value
1	Physico-Chemical	
1.1	Refractometric Brix @ 20 ° Cel. (°Brix)	Min.16.0
1.2	Acidity As Anhyd Citric Acid (%)	0.20-0.60
1.3	pH	4.00-5.00
1.4	Black Specks (count/Kg)	10
1.5	Foreign Matter (/100 gm)	Absent
2	Microbiological	
2.1	Total Plate Count [CFU] (/gm)	NMT 100000
2.2	Yeast & Mould Count [CFU] (/gm)	NMT 10000
2.3	Coliform [CFU] (/gm)	NMT 100
2.4	E.coli [CFU] (/gm)	Absent
2.5	Salmonella (/25 gm)	Absent
3	Organoleptic	
3.1	Colour	Characteristic Ripe Banana colour with creamy note
3.2	Flavour & Aroma	Characteristic Banana Flavour when thawed at room temperature.
3.3	Taste	Characteristic Banana taste when thawed at room temperature.
4	Physical Characteristics	
4.1	Appearance	Uniform Dices of 6x6 mm size.
4.2	< 3 mm	0
4.3	3 - 5 mm	NMT 10 % by weight
4.4	5 - 7 mm	NLT 80 % by weight
4.5	8 - 9 mm	NMT 10 % by weight
4.6	> 9 mm	0
4.7	Lumps	NMT 5 % by weight
5	Additives & Preservatives	
5.1	Authentic Product, free from added sugar, preservatives & pigments	
5.2	Product is free from known Allergen, genetically modified organism	
6	Additional Test	
6.1	Pesticide Residue & Heavy Metal – For each lot	
6.2	Additional, Specific tests can be carried out on request.	
6.3	Product is Kosher, Halal certified and suitable for Vegans , vegeterians.	
7	Packing	
7.1	Product is packed in 10 kg Poly bag per Corrugated box.	
8	Shelf-Life & Storage	
8.1	24 Months when stored below -18°C	
9	Labeling	
9.1	Every Box labeled with product name, Traceability Data (Batch No. & Box Sr.No.), Supplier Code, Date of	
10	Shipping / Container Loading	
10.1	Total cartons -810 (9 Pallets x 90 boxes) Per 20 Ft Refrigerated Container.	
10.2	Total cartons - 2000 (20 Pallets x 100 boxes) Per 40 Ft Refrigerated Container.	
NMT = NOT MORE THAN , NLT = NOT LESS THAN		Revision Date :01/01/2015
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